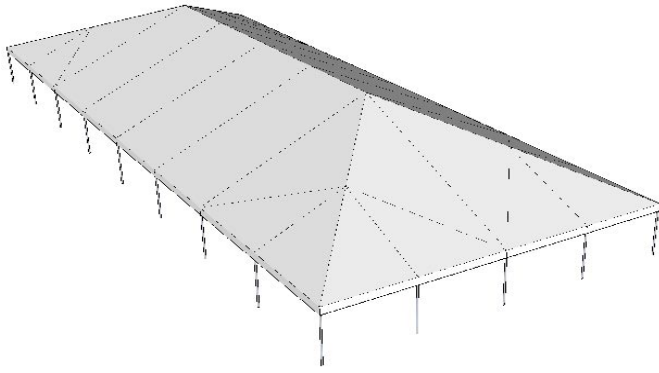


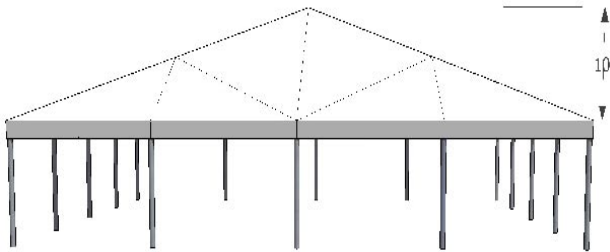


40x80 West Coast Frame Tent

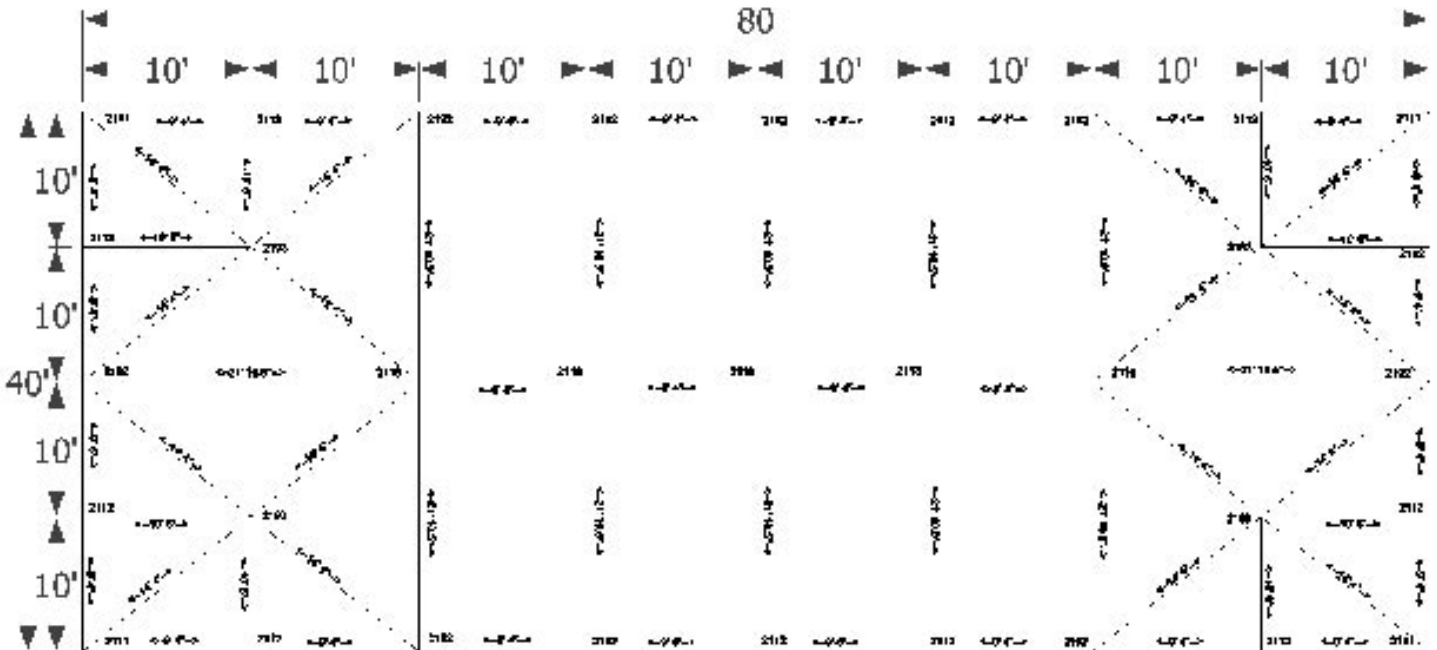


Fittings		
4	Corner Fitting	2111
2	6 Way Crown	2116
14	Side T Joint	2112
6	6 Way Side T	2192
4	6 Way Hip Fitting	2193
3	Ridge Top T	2118
24	Base Plates	2114
3	Cable 40ft	2196
6	Rafter Bracket	2194
182	Canopy Pins	2115

Standard Pitch



Poles		
12	21' 10.5"	Hip Rafter
16	14' 4"	Spreader
8	10' 6"	Rafter
28	9' 4"	Spreader
24	6' 8"	Leg
3	14' 4"	Rafter Pole



“OHENRY WEST COAST FRAME TENT”

ASSEMBLY INSTRUCTIONS

All tubing is labeled for easy Identification.

Please verify the parts with the chart provided before you begin assembly.

Assembly Steps:

1. Place the Side bars in a square on a flat surface
2. Place one Corner fitting in each corner
3. For tents over 15' place the Mid-Leg/Rafter fittings between Side bars at 10' intervals
4. Slide the Side bars into the Corner fittings until the holes in the fitting and tubing match up and insert pin. Then attach the Side bars to the Mid-Leg/Rafter fittings. Be sure that the pins in place.

The perimeter of your unit is now assembled

5. Slide a Corner rafter into each Corner fitting until the holes in the fitting and tubing match up and insert pin.
6. Install the Top fitting on the Corner rafter in opposite pairs (Important: Be sure the slightly shorter fitting stubs are pointed towards the corners. The slightly longer stub on the Top fitting align with the Mid-Leg/Rafter fittings.)
7. For tents over 15' slide a Mid Rafter into the Top fitting first then into the corresponding Mid-Leg/Rafter fitting. The perimeter of the frame is designed to flex sufficiently to make this step easy. Repeat this step for each remaining Mid-Rafter. Remember to work in opposite pairs.

The upper structure is now complete

8. Place the cover on the frame. Be sure to center the cover while the upper structure is still on the ground.
9. Lift one side of the tent and attach two legs (with base plates). Repeat for the other side. The attach (if applicable) the remaining legs in each Mid-Leg/Rafter. (It is recommended that two persons be available when lifting the frame to install legs.)
10. Before raising the legs, secure the cover using the snap buckles. Start by securing one corner and then the opposite corner. Once the corners are secure, tighten the snap buckles by the Mid-Leg/Rafter fittings. The rest of the snap buckles should be tightened until the cover is firmly and evenly attached to the frame.

Over-tightening the straps can cause unsightly wrinkling

11. Raise the frame to design height until the holes in the fitting and tubing match up and insert pin.
12. While this unit will stand on its own, it is NOT intended that the base plates be used as an anchoring method.

It is imperative the tent be secured with ropes and stakes or any other appropriate anchoring method. It is recommended that you do not blot the base plates to any surface. Store the cover only when clean and dry. In the event of high winds, the cover should be removed.